P.55



2001B053US

19

ABSTRACT

Multilayer, generally three layer films, with non-migratory slip agents in a skin or outer layer of the multilayer films is contemplated. The films may be metallized. The particle size of the non-migratory slip will generally be equal to or larger than the thickness of the skin layer of which they are a part. The films will generally be oriented, usually biaxially oriented.